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FIG. 1

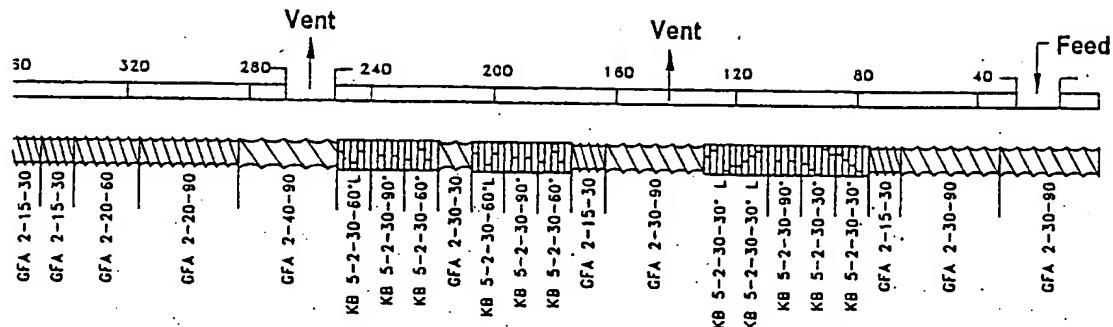


FIG. 2

TABLE 1  
DETAILED CONFIGURATION FOR CONCENTRATE LETDOWN

ZONE	TEMPERATURE (°C)*	FUNCTION
4D	Unheated	Conveying
8D	160	Conveying
12D	165	Melting / Dispersion
16D	165	Atmospheric Venting
20D	170	Conveying
24D	170	Kneading/Dispersion
28D	170	Vacuum Devolatilization (-26in. Hg)
32D	170	Conveying
36D	170	Conveying and Building Pressure
Die	170	Strand Pelletizing

FIG. 3

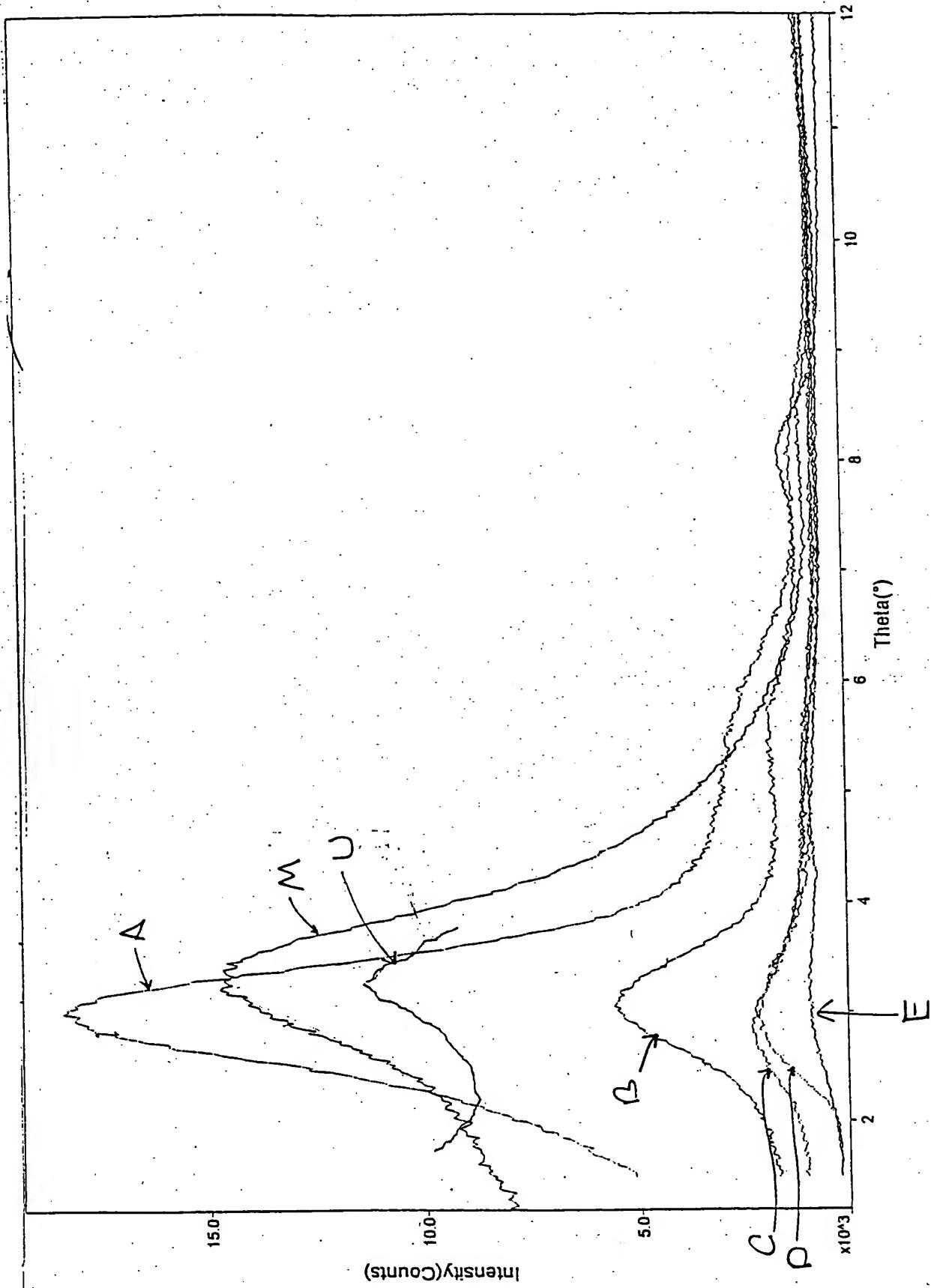


FIG. 4

Intensity (Arbitrary Units)

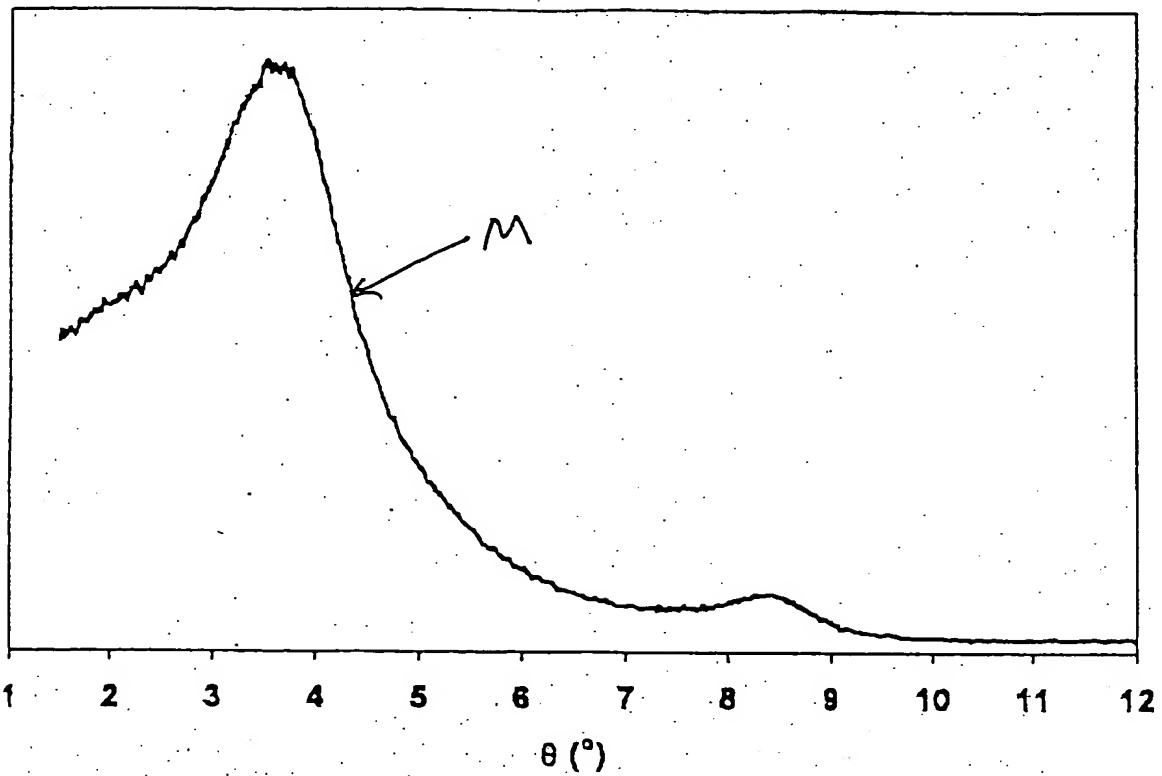
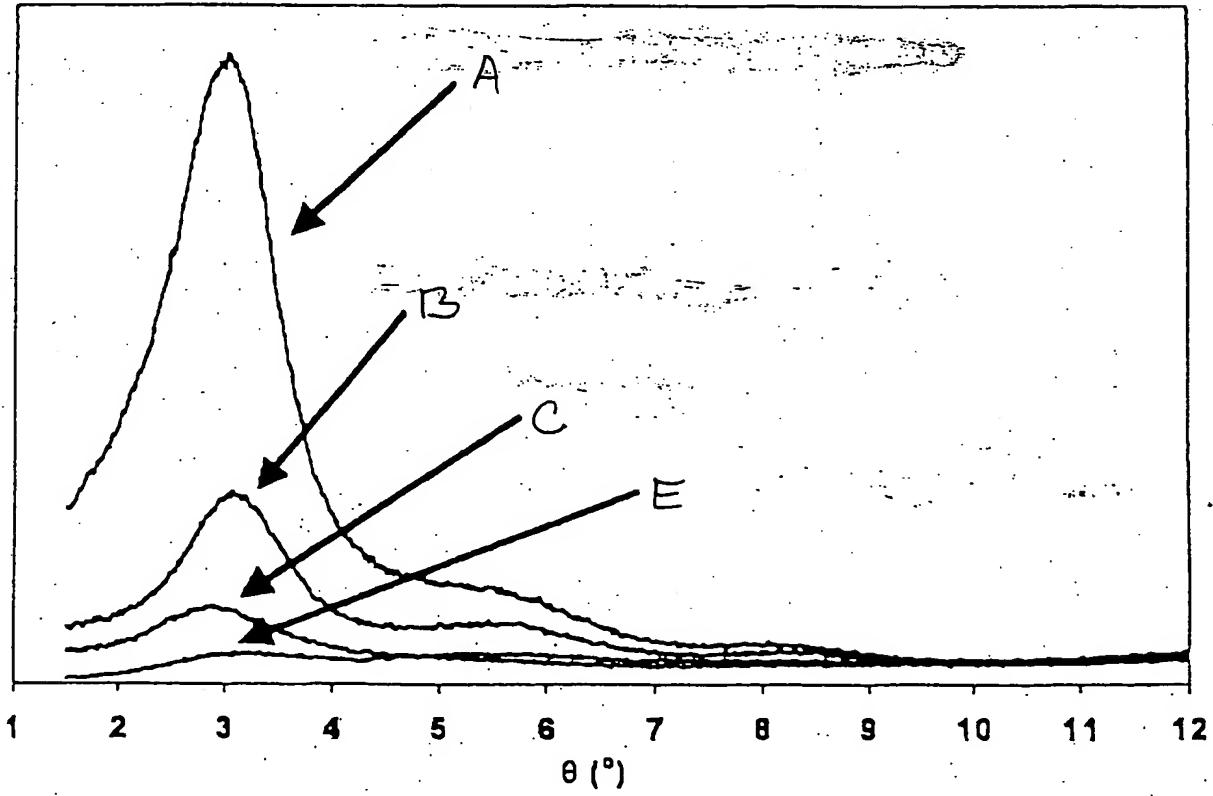


FIG. 5

Intensity (Arbitrary Units)



509984



509984

12069614

100nm

12069614